

FIG. 1a
(PRIOR ART)

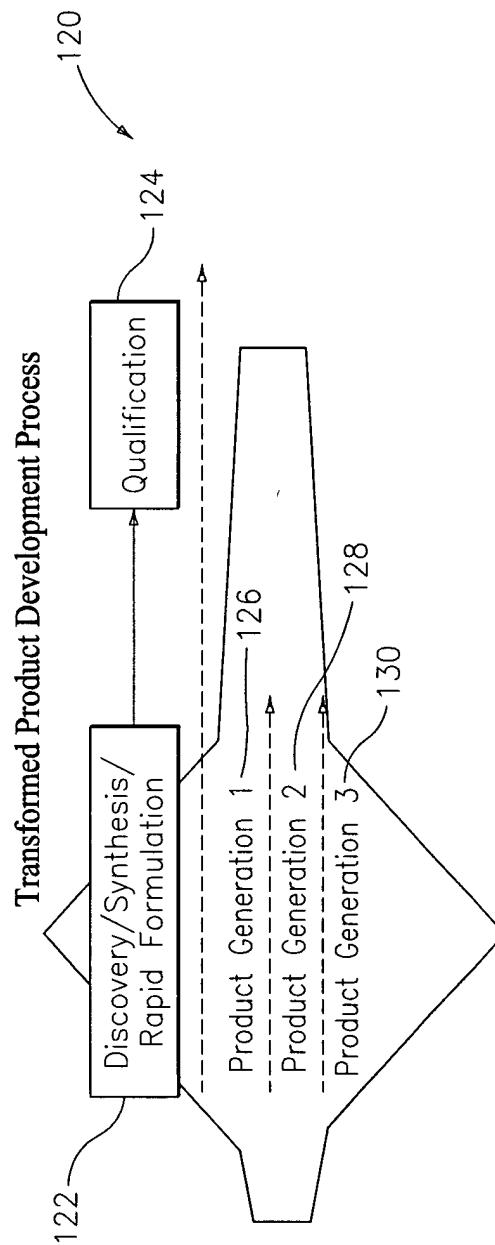
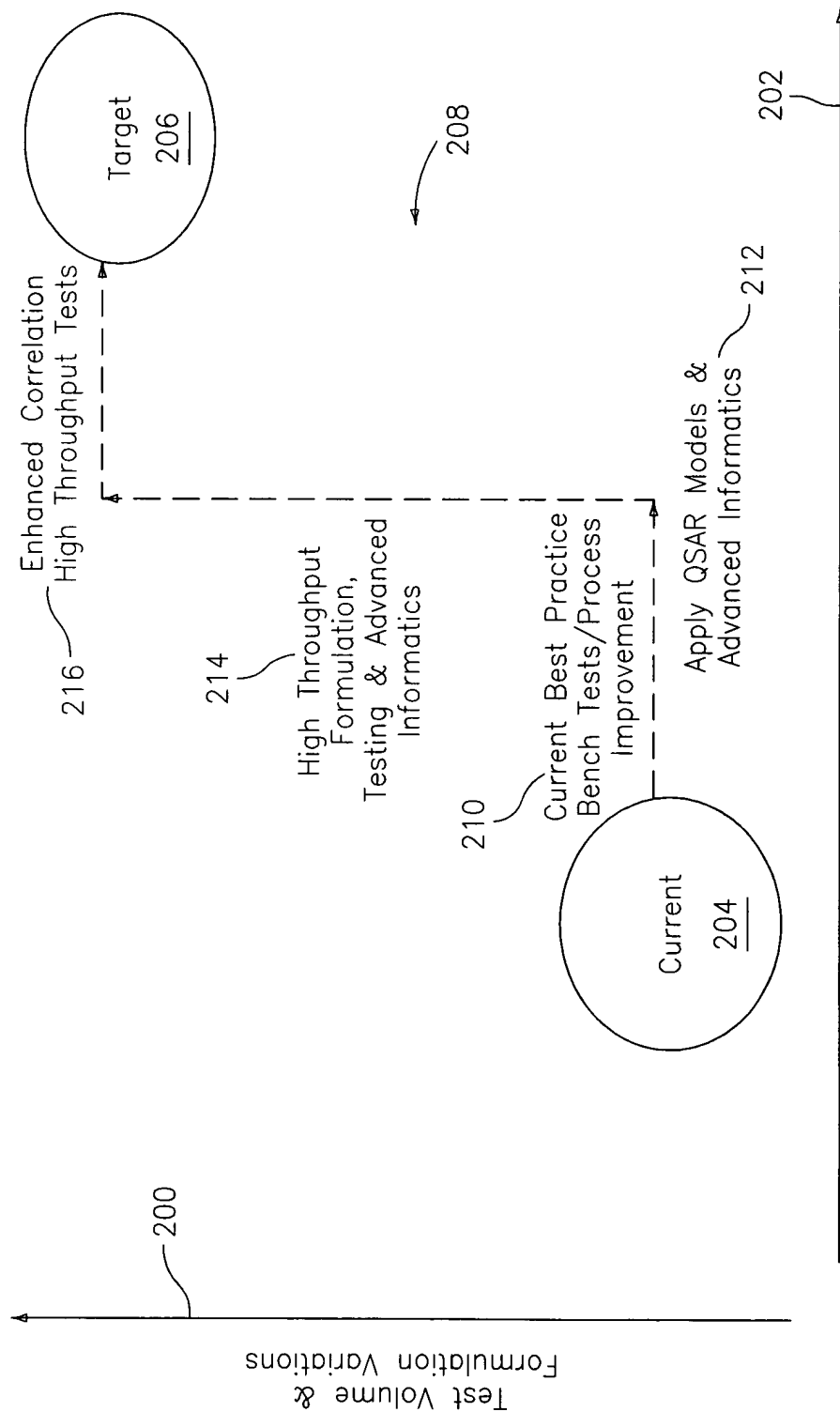


FIG. 1b

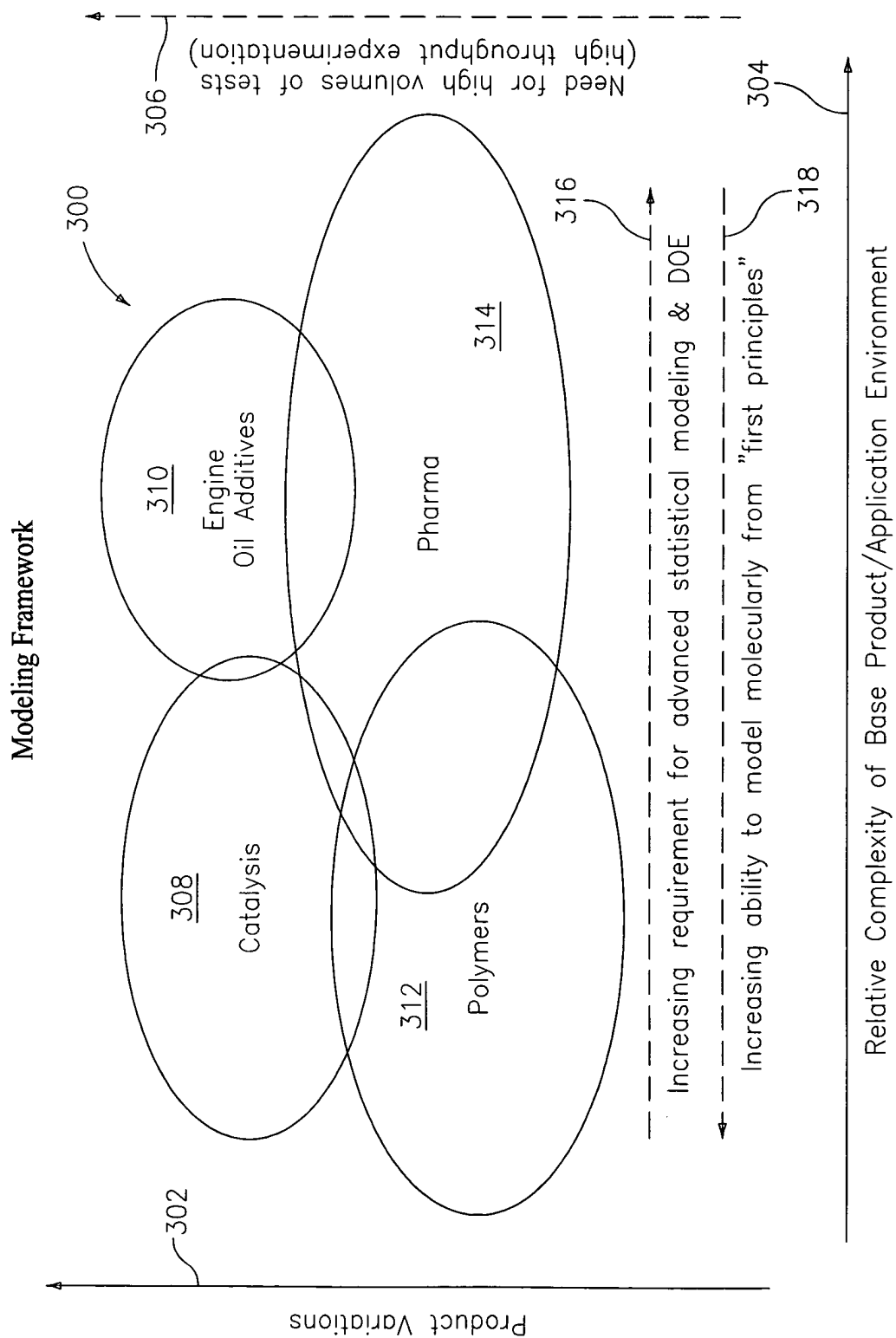


Implementation of Transformed Product Development Process

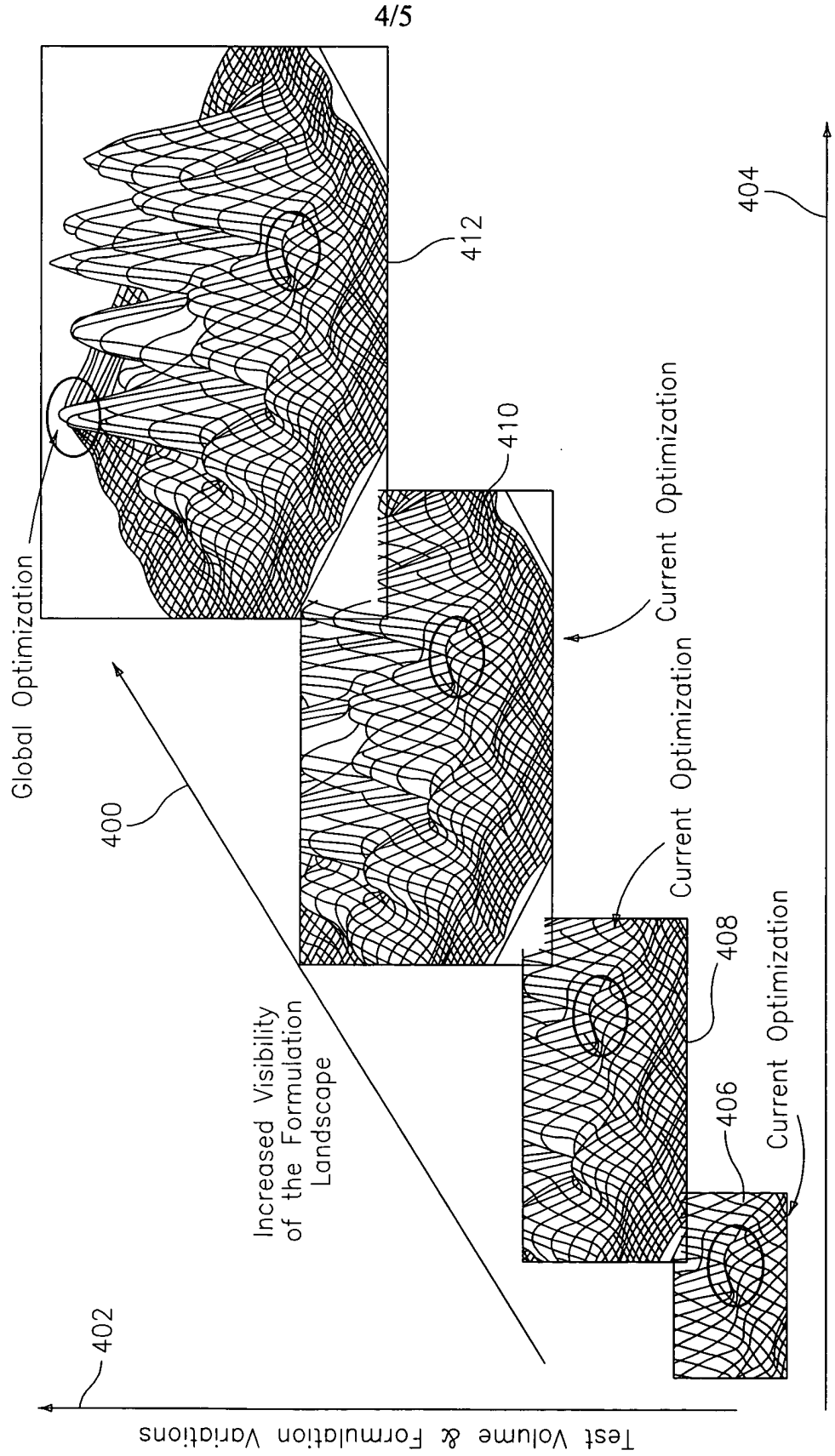


Ability to Make Confident Inferences from Test Results
=f(correlation to engine tests, statistical inferencing)

FIG. 2

**FIG. 3**

Understanding the Formulation Landscape in order to Improve it.



Ability to Make Confident Inferences from Test Results

FIG. 4



FIG. 5